



Lineflex Heat Weld

A guide to heat welding Lineflex Fleece Backed EPDM joins.

 A 3D perspective diagram showing two overlapping sheets of grey EPDM rubber. A hand is shown pressing the back edges of the sheets together. A green heat welder is positioned at the back edge, with a black cable trailing away. Arrows indicate the direction of the weld.	<p>Step 1</p> <p>Form a temporary weld at the back edge of the seam using your fingers and welder. This will trap the hot air and improve the main weld.</p>
 A 3D perspective diagram showing the same two overlapping sheets of grey EPDM rubber. A green heat welder is positioned along the main seam. A hand is holding a silicone roller, which is being used to roll over the welder's nozzle. Arrows indicate the direction of the weld.	<p>Step 2</p> <p>Seal the rubber with a hot air welder using a silicone roller at a rate of 2.5m per minute at 220 degrees (level 4)</p>